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## **Tablet Tooling Specification Manual File**

Tableting Specification Manual (TSM) Standards: Standard specifications for tooling developed by the pharmaceutical industry, tablet press manufacturers, and the American Pharmacists Association for the U.S. market. Tablet Specifications: The final parameters for weight, thickness, and hardness that are determined for any given tablet.

# **SECTION 1 Guidelines for Using This Manual**

The Tableting Specification Manual (TSM) is the most valuable source of tooling information

available. Summary of Topics and Guidelines. Tooling terminology and specifications; Tablet design; Tool steel, compression forces; Procurement, inspection and maintenance; Troubleshooting tablet production

#### **Tabletting Specification Manual (TSM) - natoli.com**

The manual provides detailed explanations and supporting illustrations for inspection and maintenance of tooling. Two troubleshooting charts identify common tablet production problems and their remedies. Key Features • Basic information on industry terminology, tablet manufacturing, and tooling specification drawings. • Tablet tooling ...

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# **Tablet Tooling Specification Manual**

The Tableting Specifications Manual is a new book prepared by the Industrial Pharmaceutical Technology Section of the American Pharmaceutical Association's Academy of Pharmaceutical Sciences with the cooperation of tableting tool suppliers.

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tooling to a 6-tip configuration increases tablet output by as much as 500%, which allows manufacturers to reduce the number of tablet presses and operators needed to achieve equal output, substantially reducing overall operating costs. Contact a Natoli tooling expert to determine whether multi-tip tooling is right for you and your product. 4.

## **Ultimate Technical Guide to Tablet Presses & Tooling**

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Most tablet press punches have a cup-depth tolerance of  $\pm 0.003$  inch, which is published in the Tableting Specification Manual[1]. This 0.003-inch tolerance is widely accepted by the tablet compression industry and is used by tooling manufacturers worldwide. But while the published tolerance is adequate for most applications,

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Tablet Specification Manual (TSM); this is the American standard Euro Standard (EU); it is a popular standard in the European Market So, depending on the specific geographical area you intend to venture into, the two options available are the TSM and EU specifications for a tablet press tooling system.

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Also adopted by International tablet tooling manufacturers as industry standards, this manual is the

complete guide to the design of and specifications for tablet tooling, the design of tablets, and the appropriate compression forces for various types of tooling. Also provided are detailed explanations and supporting illustrations for inspection and maintenance of tooling.

#### Tableting Specification Manual: Previously Referred to As ...

A tooling manufacturer must inspect the overall specification of the equipment to ensure that it conforms to the industry's standard. This is not the case with tablet manufacturers. The tablet manufacturer only needs to inspect a few essential parts like key wear areas – usually the working length of the punch and the cup depth.

# **Tablet Tools | How To Measure Your Tooling | Tablet Press**

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